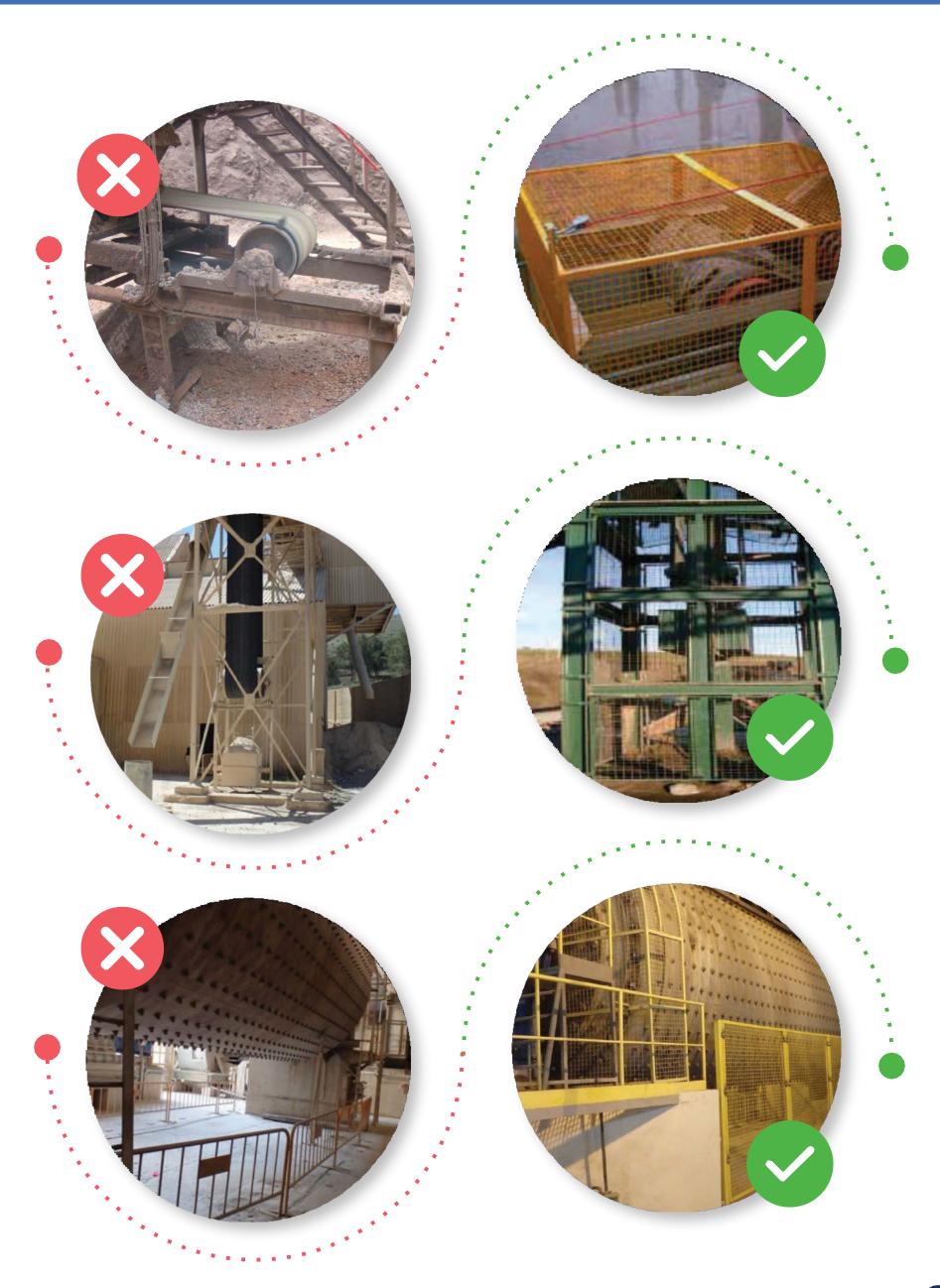


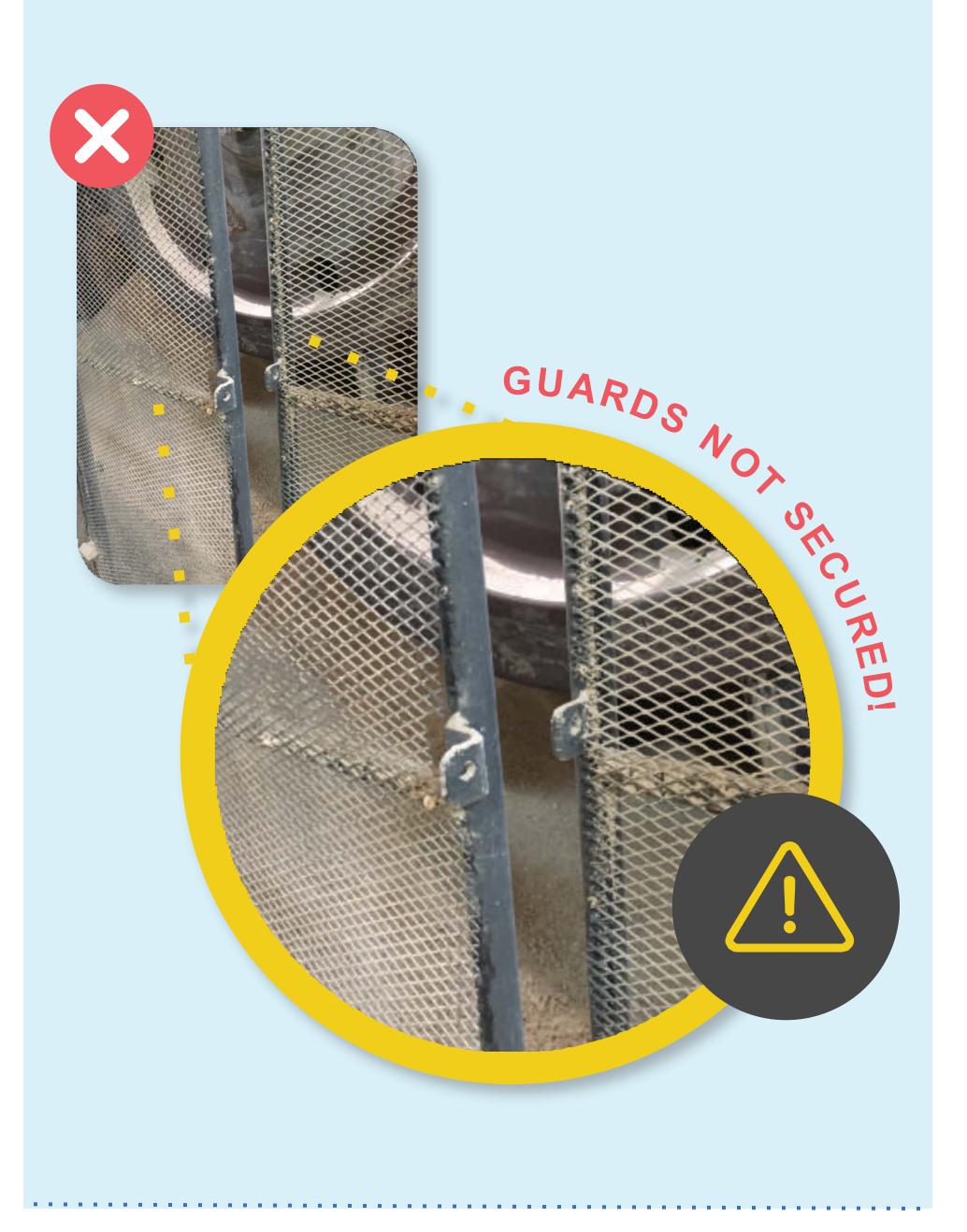
GOOD AND BAD EXAMPLES



















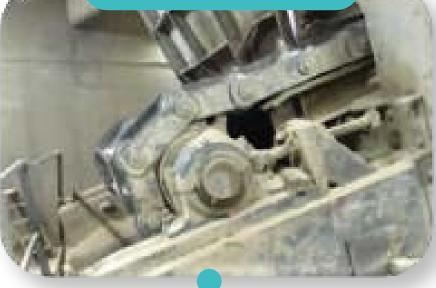
GUARDS SHOULD BE DESIGNED TO ENABLE LUBRICATION AND ADJUSTMENTS TO BE CARRIED OUT WITHOUT REMOVING GUARDS WHEREVER POSSIBLE







NO GUARDS





GUARDS NOT SECURED NEAR MISS / HAZARD ALERT REPORTING





INADEQUATE GUARDING

GUARDS NOT REPLACED







BAD EXAMPLES

